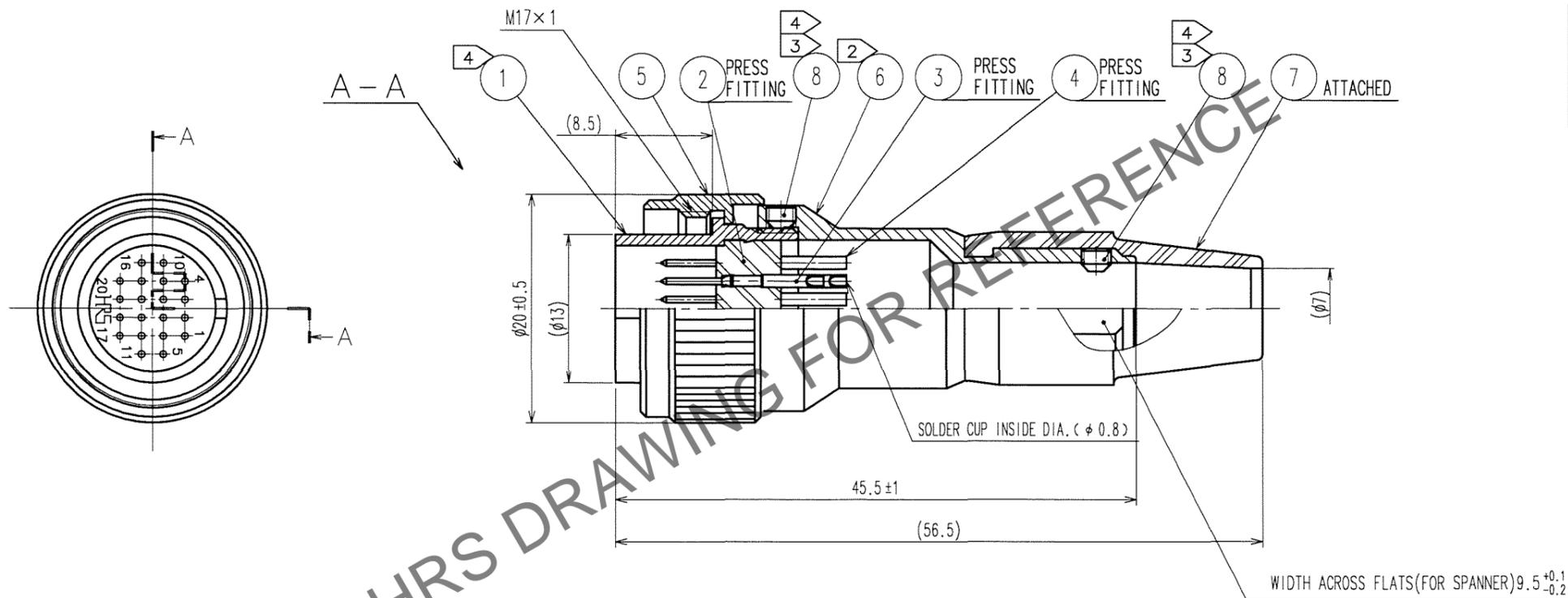


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In case of consideration for using Automotive equipment / device which demand high reliability, kindly contact our sales window correspondents.

COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE
△				..	△				..
△				..	△				..
△				..	△				..



- NOTES
- ① HAND CRIMPING TOOL, REF. NO. ⑨: HR10A-TC-02 (CL150-0041-2)
THE HOLE DIAMETER FOR CRIMPING: φ 7
 - ② THE RECOMMENDED CLAMP TORQUE, REF. NO. ⑥: 2 TO 2.5 N · m.
 - ③ ACROSS FLATS HEXAGON HEAD OF REF. NO. ⑧: 1.27
THE RECOMMENDED CLAMP TORQUE, REF. NO. ⑧: 0.3 TO 0.4 N · m.
THE TIP OF REF. NO. ⑧ SHALL BE FIXED TO THE CONCAVE PORTION WITH REF. NO. ⑨ CLAMPED TO THE CABLE.
 - ④ LOCTITE 242, HENKEL JAPAN OR EQUIVALENT IS RECOMMENDED TO PREVENT REF. NO. ① AND ⑧ FOR LOOSENING.
 - ⑤ ONE EXAMPLE OF THE ROTATION OF REF. NO. ⑥ TO REF. NO. ① IS SHOWN.
 - ⑥ THE CABLE PULL AND TWISTING STRENGTH AND OTHER CHARACTERISTICS MAY DIFFER, DEPENDING ON THE CABLE STRUCTURE.
PLEASE CONFIRM BEFORE THE USE.

5	BRASS	NICKEL PLATING			
4	BRASS	OVER PLATING: GOLD 0.2 μ m min. UNDER PLATING: NICKEL 2 μ m min.	9	BRASS	
3	BRASS		8	STEEL	NICKEL PLATING M2.6×0.45×2
2	POLYAMIDE	(BLACK) UL94V-0	7	CHLOROPRENE RUBBER	(BLACK)
1	BRASS	NICKEL PLATING	6	BRASS	NICKEL PLATING
NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS

CODE NO. (OLD) CL	DRAWN <i>M. Sato</i> 07.03.15	DESIGNED <i>T. Hora</i> 17.03.16	CHECKED <i>M. Sato</i> 07.03.20	APPROVED <i>M. Sato</i> 07.03.20	RELEASED ..
SCALE 2 : 1	DRAWING NO. EDC3-042375-74	PART NO. HR10A-13TPD-20P(74)			
UNITS mm	HRS HIROSE ELECTRIC CO., LTD	CODE NO. CL110-1015-9-74		1/1	

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